

I used a piece of shelving material purchased from Home Depot, chipboard with melamine skin on both sides.

**The dimensions were 14 7/8" X 47 3/4" X 5/8"**

NOTE: You could use material that is 1/2" or 3/4" thick, but your bolt length may have to be adjusted.

This chipboard material is every bit it as accurate as the phenolic auxiliary fences we used to sell, at a fraction of the price.

**The dimensions in red need to be exact.**

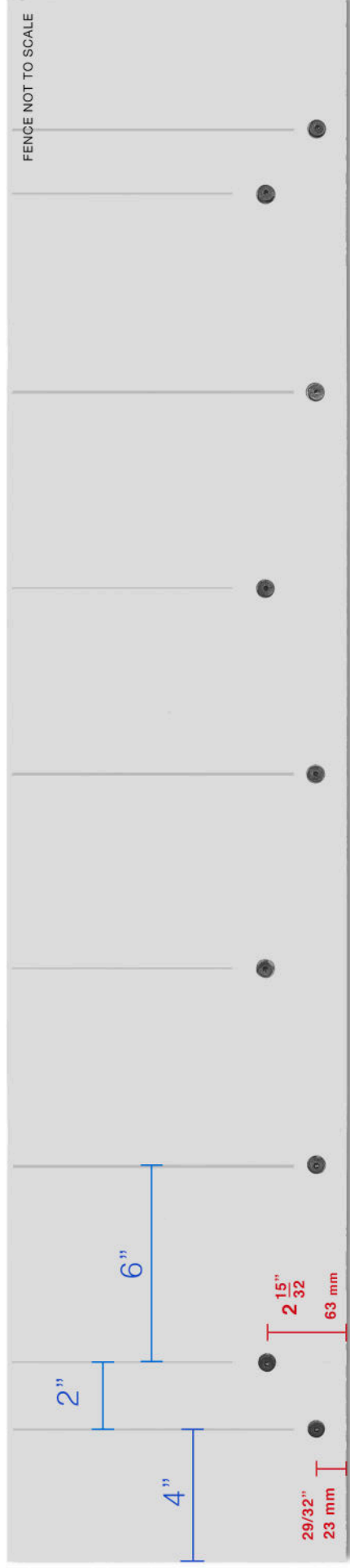
**The dimensions in blue are suggested spacing.**

**I was able to make 2 auxiliary fences from this one piece, specs below.**

The shorter auxiliary works great with the Jessem TS Stock Guides: **3 5/32" X 47 3/4"**



The taller auxiliary works great for standing up material: **10 1/2" X 47 3/4"**



**SAE:** 1/4"-20TPI x 1" Flat Head Bolt

Drill Bit F (.257 inches)

Countersink 82 degree 3/4" diameter single flute

**METRIC:** 6mm-1x25mm

Drill Bit 6.5mm

Countersink 90 degree 20mm diameter single flute

**We sell packages of 1/4-20 tnuts and 1/4"-20TPI x 1" flat head bolts in our online store.**